

Date: Friday, 18/07/2008 1:09:46 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MOUNTING PLATE
Job Number :	40635		
Estimate Number :	10598		
P.O. Number :		Part Number :	D2482
This Issue :	18/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2482 REV A1
First Issue :	//	Project Number :	N/A
Previous Run :	38319	Drawing Revision :	A1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	06/08/2008
Written By :		Qty:	30 Um: Each
Checked & Approved By :	<u>JLD 08.7.18</u>		
Comment :	Est. B 05.07.07 Now purchased KJ/JLM		
	Est Rev:B Now On Waterjet 08-04-04 JLM		
	Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 Sheet .063
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Comment: Qty.: 0.0210 sf(s)/Unit Total: 0.6300 sf(s)
 304/316 .063 Sheet
 BATCH: 108724 HB 8-8-6

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2482
 Dwg Rev: A1
 Prog Rev: A1
 2-Deburr if necessary

HB 8-8-6
8/8/11
JLD

(30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/08/11 (x30) counters

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST34

JLD 08/08/11 (x30)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 1:09:46 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 40635

Part Number: D2482

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D2482

Job Completion



MF 08-08-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 40635
Description: Mounting Plate		Part Number: D2482
Inspection Dwg: D2482	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.375	+0.006/-0.001	.380	X			
0.425	+/-0.010	.426	X			
0.850	+/-0.010	.849	X			
3.000	+/-0.010	3.001	X			
1.500	+/-0.010	1.500	X			

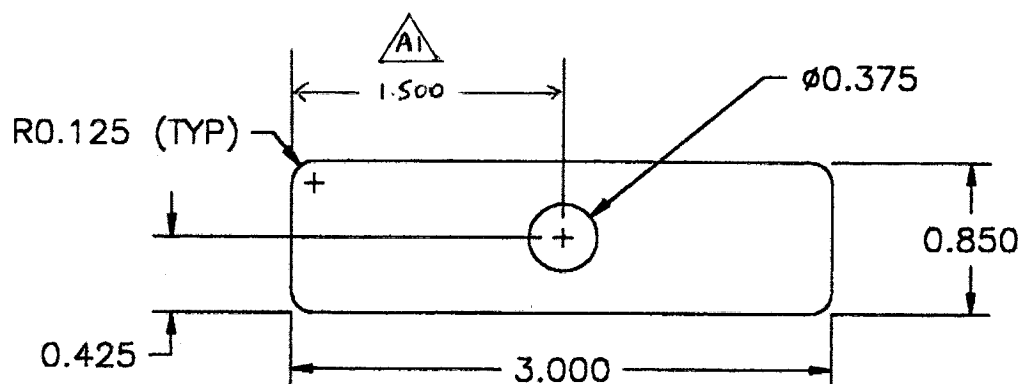
Measured by: RB	Audited by: S	Prototype Approval:	N/A
Date: 8-8-6	Date: 8/8/11	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.11	New Issue	KJ/DD	



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2482	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE MOUNTING PLATE	SCALE 1:1
A1 #1 P 02.04.30		ADD 1.500 DIMENSION AND NOTES 2 & 3	

RELEASED
96/10/02 DS



NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSE 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40635